

illustrated parts catalog

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This catalog is a supplement to the F-1 Operations, Maintenance and Service Manual, Atari Publication Number TM-088. The purpose of this catalog is to provide you with the necessary information for ordering replacement parts for the F-1 game.

When ordering parts from your distributor, give the part number, part name, page number of this catalog from which you got the part number, and the serial number of your F-1 game. This will help to avoid confusion and mistakes in your order. We hope the results will be less downtime and more profit from your F-1 game.

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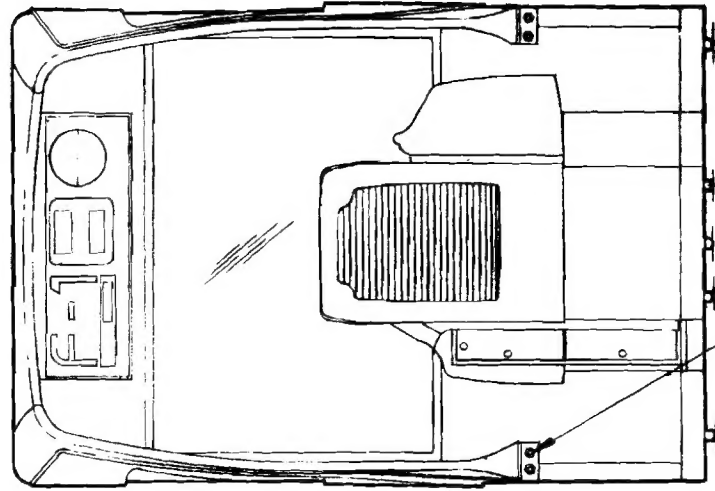
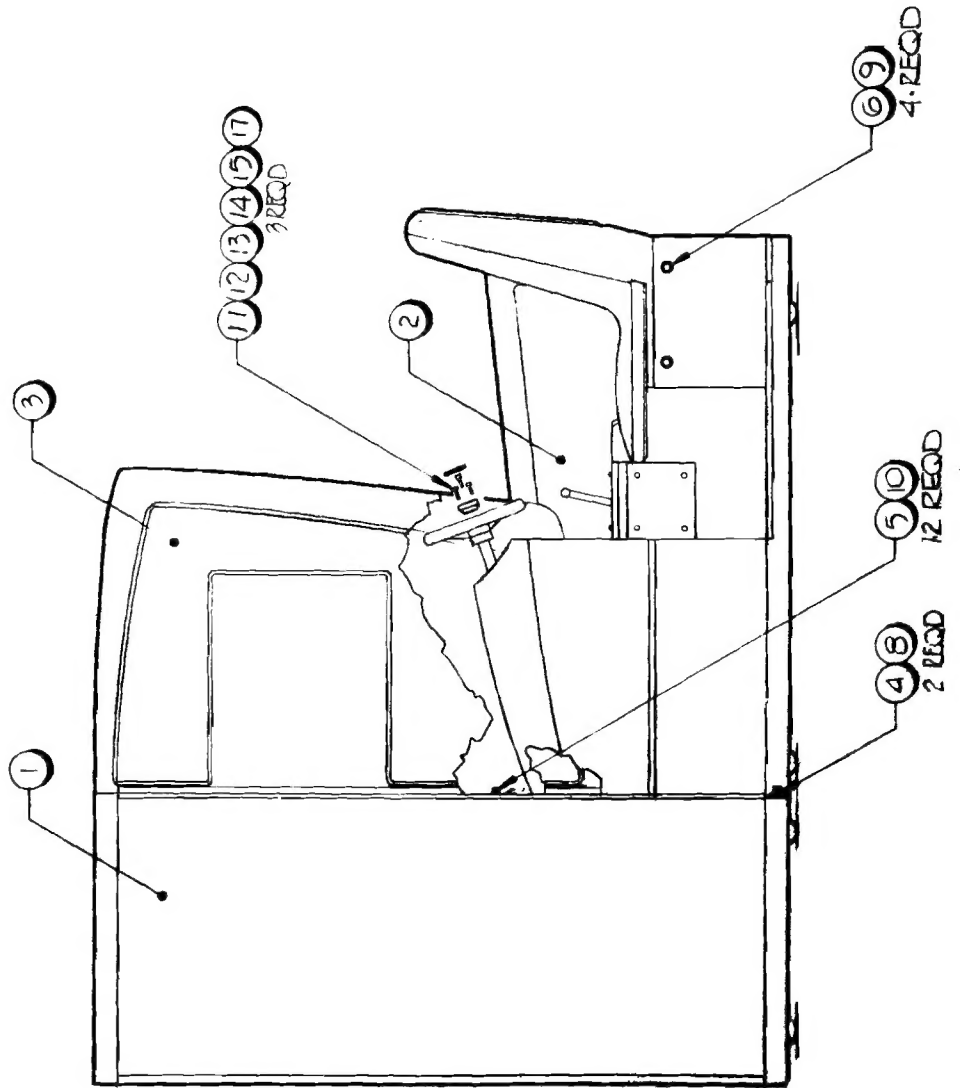
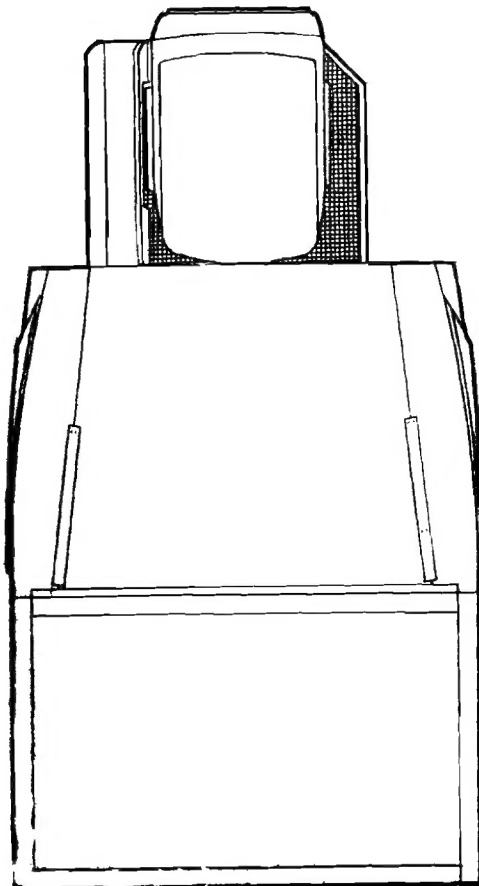
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Final Location Assembly
 A007255-02A
 Figure 1

16 2 REQD

9 4 REQD

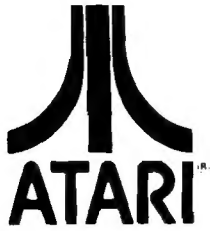
5 12 REQD

4 2 REQD

3 3 REQD

2 2 REQD

1 1 REQD

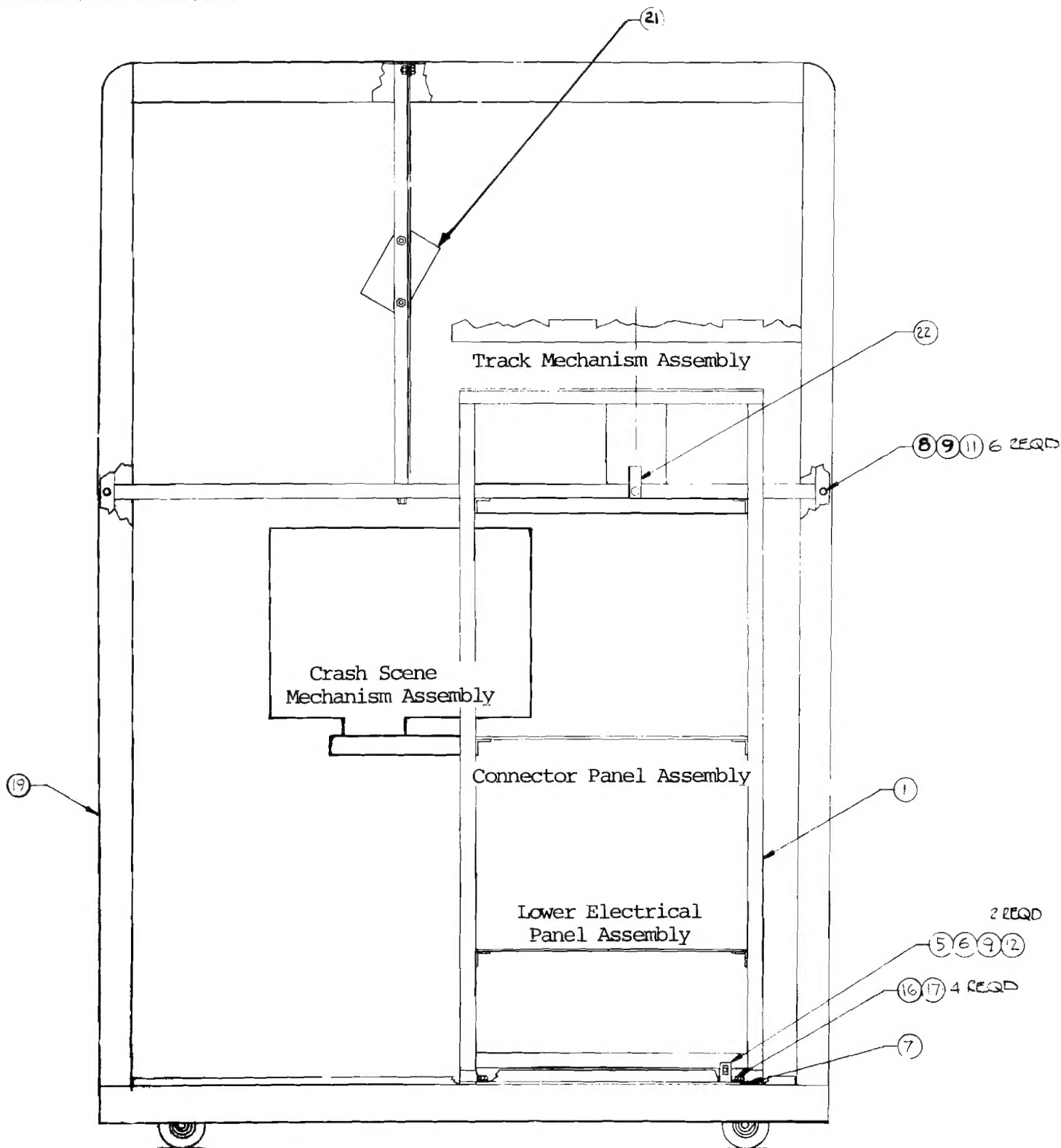


Final Location Assembly
Parts List
Figure 1

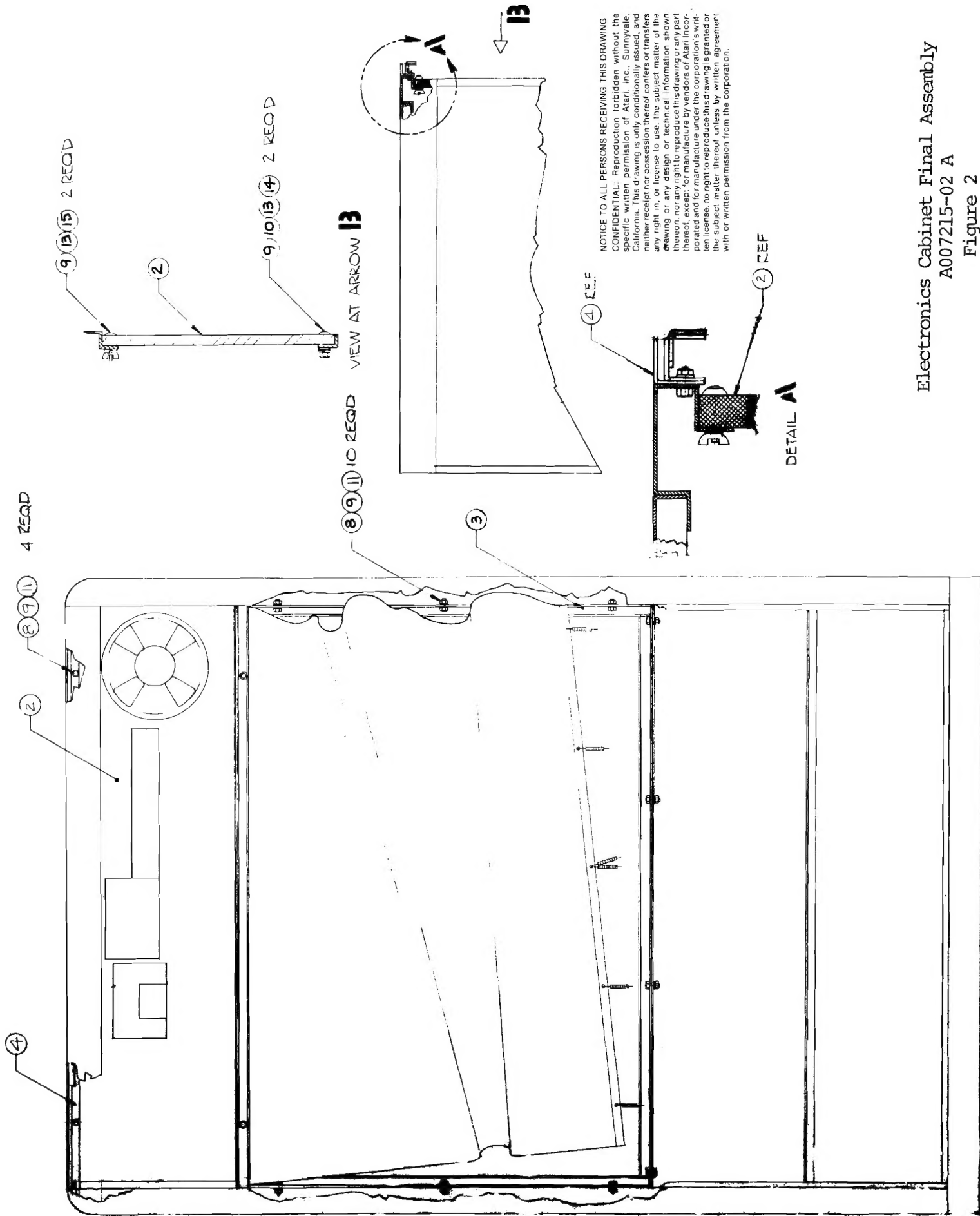
A007255-02

Item	Part Number	Qty.	Description
1	A007215-02	1	Electronics Cabinet Final Assembly - See Figure 2.
2	A007234-02	1	Car Body & Chassis Assembly - See Figure 15.
3	A007240-01	1	Final Hood Assembly - See Figure 18.
4	82-8516	2	Screw Button Hd. $\frac{1}{4}$ -20 x 1" Lg.
5	72-5508S	12	Screw Hex Hd. $\frac{1}{4}$ -20 x $\frac{1}{2}$ " Lg.
6	72-5B12	4	Screw Hex Hd. 5/16-24 x 3/4 Lg.
7	A007235-01	Ref.	Seat Assembly
8	72-045S	2	Washer Split Lock $\frac{1}{4}$ "
9	75-043	4	Washer Split Lock 5/16
10	75-048	2	Wahser Split Lock #8
11	008701-01	Ref.	Steering Wheel
12	007700-01	Ref.	Steering Wheel Spacer
13	007705-01	Ref.	Steering Wheel Hub
14	72-8716	Ref.	Screw Socket Hd. 5/16 x 1" Lg.
15	000599	Ref.	Cover (Atari)
16	72-6808	2	Screw, Pan. Hd., #8-32 x $\frac{1}{2}$ " Lg. Phil.
17	75-043	Ref.	5/16 Split Lock Washer

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Electronics Cabinet Final Assembly
 A007215-02 A
 Figure 2



Electronics Cabinet Final Assembly
 A007215-02 A
 Figure 2

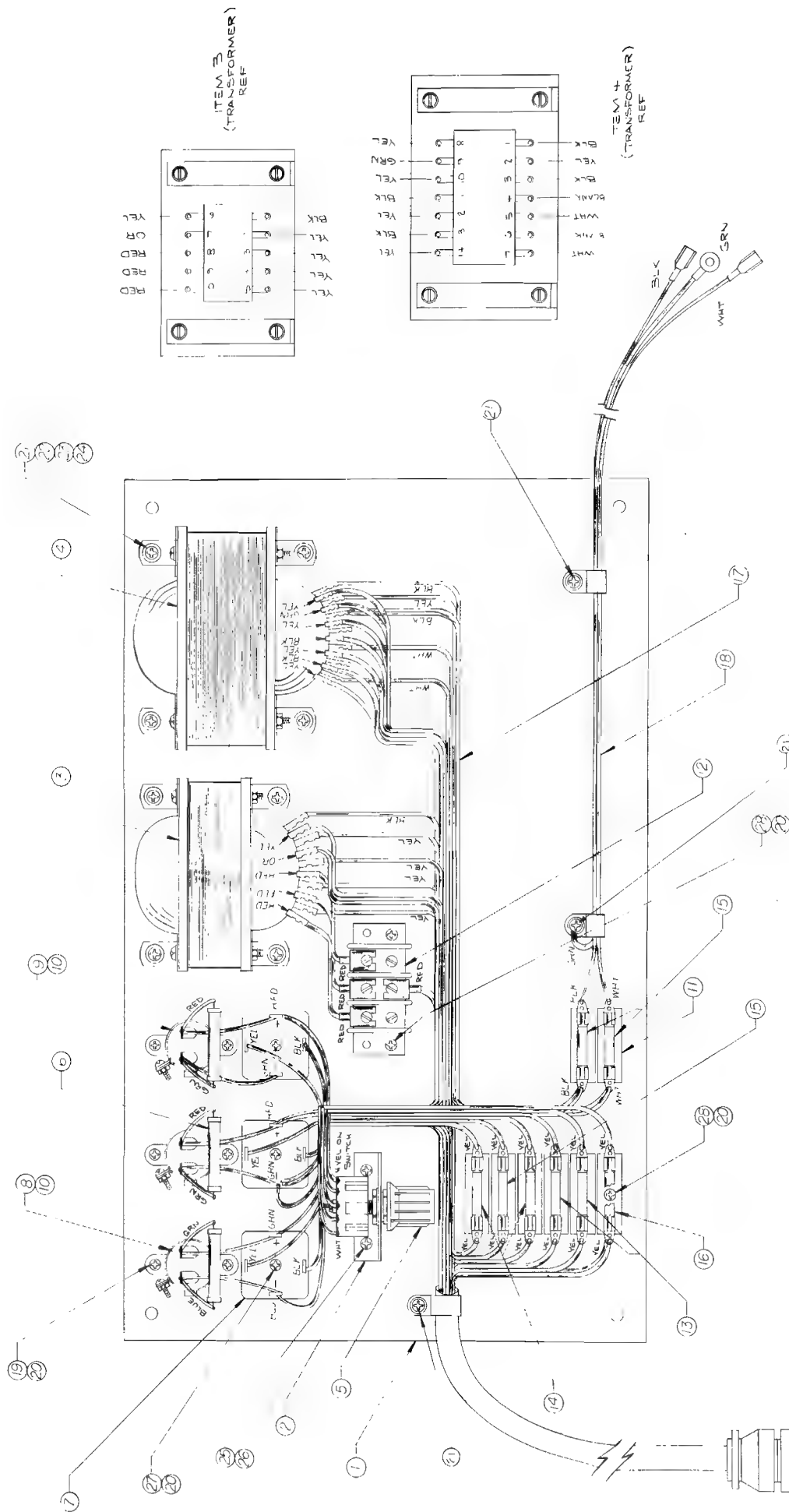


Electronics Cabinet Final Assembly
Parts List
Figure 2

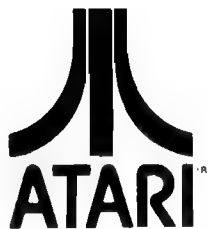
A007215-02

Item	Part Number	Qty.	Description
1	A008598-01	1	* Electronics Assembly
2	A008387-01	1	Front Display Panel Assembly
3	A007213-02	1	Projection Screen Assembly
4	A007166-01	1	Top Panel Bracket Attachment
5	007227-01	1	Interlock Switch Bracket
6	68-002	1	Interlock Switch
7	78-2712	1	Grommet (Heyco-SB-1375-16)
8	72-5208	20	10-32 x 1/2" Lg. Screws, Hex Hd.
9	75-040	26	#10 Lock Washer
10	75-010S	2	#10 Flat Washer
11	75-920S	20	10-32 Hex Nuts
12	72-1010S	2	10-32 x 5/8" Lg Screw, Mach, Pan Hd.
13	75-5120B	4	10-24 x 1 1/4" Lg Blk Carriage Bolt
14	75-912S	2	10-24 Hex Nuts
15	75-931	2	10-24 Wing Nuts
16	72-5510	4	1/4"-20 x 5/8" Lg Hex Hd Screw, Mach.
17	75-045S	4	1/4" Washer Split Lock
18			
19	A007211-01	1	Electronics Cabinet Assembly
20	A007478-XX	1	Packing Container (Elect. Cab.)
21	A008184-01	1	Fan Bracket Assembly
22	008028-01	1	Fan Bracket Support Weldment
			* See Figures 3 through 12 for subassemblies of this assembly.

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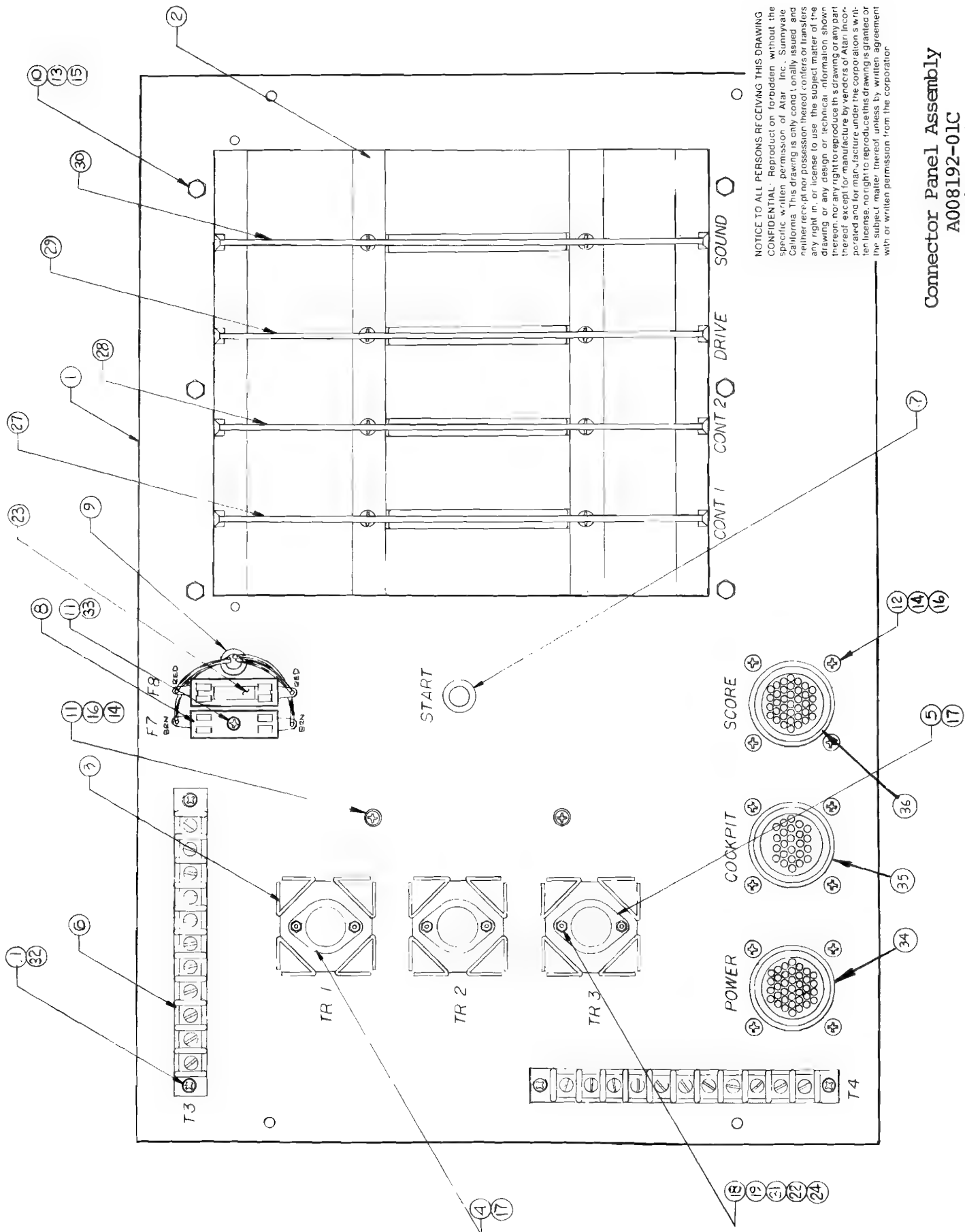
Lower Electrical Panel Assembly
 A008611-01B
 Figure 3



Lower Electrical Panel Assembly
Parts List
Figure 3

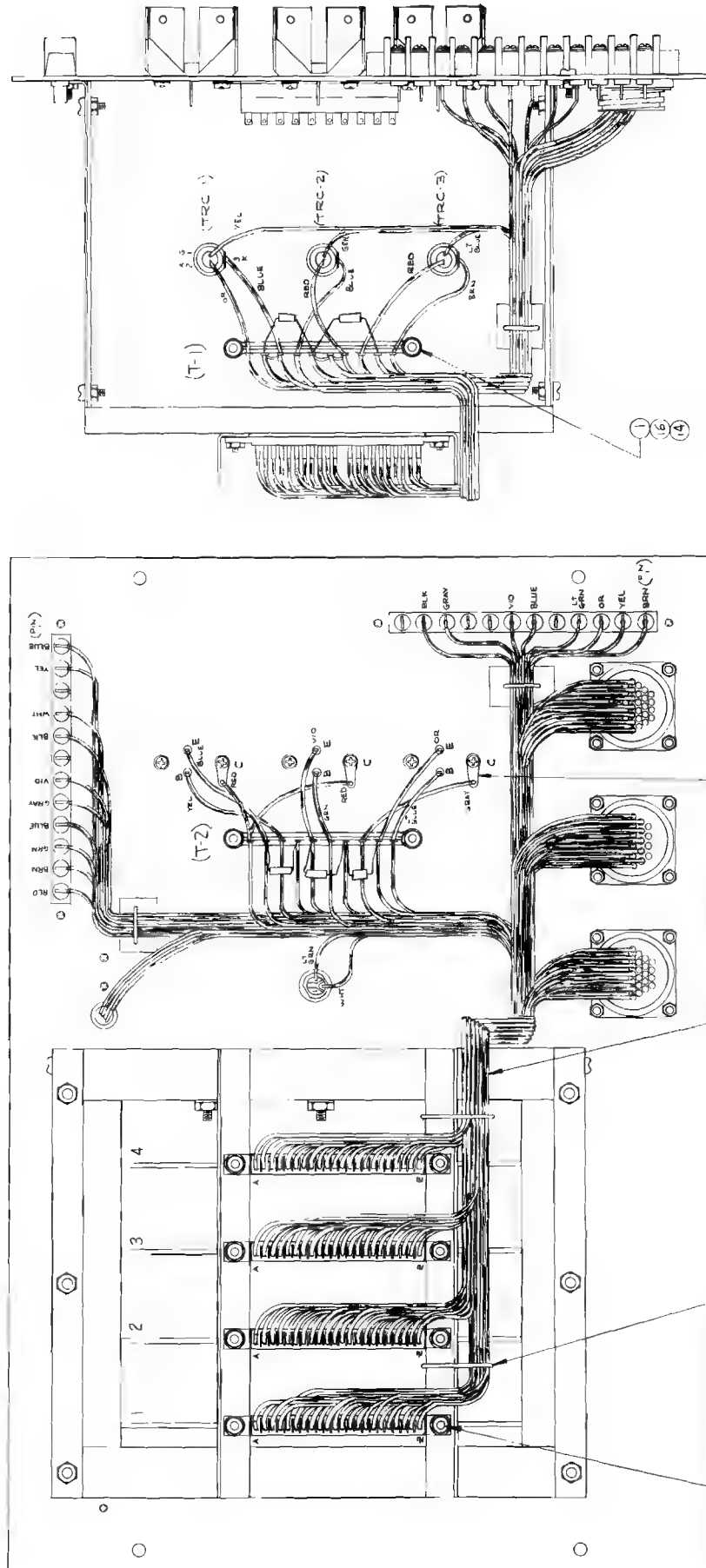
A008611-01

Item	Part Number	Qty.	Description
1	008183-01	1	Lower Electrical Panel
2	008181-01	1	Switch Bracket
3	008189-01	1	Transformer Small
4	008190-01	1	Transformer Large
5	64-01040402	1	4 Pos. Switch
6	16-5152	3	Resistor 1.5K Switch
7	3A-MDA3502	3	Diode Bridge
8	29-065	2	Capacitor
9	29-066	1	Capacitor
10		3	Capacitor Holders (Supp. with item 8 & 9)
11	79-3202	8	Fuse Blocks
12	79-11803	1	Terminal Block
13	46-201102	2	1A Fuse
14	46-201202	2	2A Fuse
15	46-201302	3	3A Fuse
16	46-301102	1	10A Fuse
17	A008325-01	1	Power Harness Assembly
18	A008927-01	1	Jumper Harness Assembly 22" Lg.
19	72-1604S	6	Screw Pan Hd. #6-32 x 1/4" Lg.
20	75-046	19	Washer Split Lock #6
21	72-1808S	11	Screw Pan Hd. #8-32 x 1/2" Lg.
22	75-028S	8	Washer Flat #8
23	75-048	11	Washer Split Lock #8
24	75-928S	8	Nut Hex #8-32
25	72-1004S	2	Screw Pan Hd. #10-32 x 1/4" Lg.
26	75-040	2	Washer Split Lock #10
27	72-1612S	3	Screw Pan Hd. #6-32 x 3/4" Lg.
28	72-1608S	10	Screw Pan Hd. #6-32 x 1/2" Lg.

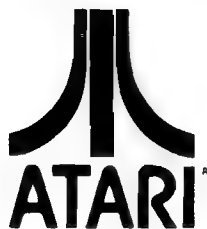


Connector Panel Assembly
A008192-01C
Figure 4

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Connector Panel Assembly
 A008192-01C
 Figure 4



Connector Panel Assembly
Parts List
Figure 4

A008192-01C

Item	Part Number	Qty.	Description
1	008031-01	1	Connector Panel
2	A008177-01	1	Card Cage Assembly
3	78-06001	3	Heat Sink
			On early F-1 units, serial numbers 0001 through 0600, one common heat sink is used for TR1, TR2, and TR3.
4	34-2N3055	2	Power Transistor 34 2N3055
5	33-2N379	1	Power Transistor 33 2N379
6	79-1A112	2	Terminal Block Magnum #309312
7	62-003	1	Button Switch Grayhill #46-05-05
8	79-3202	2	Fuse Block
9	78-2633	1	Grommet Rubber
10	72-5206	6	Screw Hex Hd. 10-32 x 3/8 Lg.
11	72-1606S	10	Screw Pan Hd. 6-32 x 3/8" Lg.
12	72-1608S	12	Screw, Pan Hd, 6-32 x 1/2 Lg.
13	75-040	6	Washer Split Lock #10
14	75-046	16	Washer Split Lock #6
15	75-921S	6	Nut Hex 10-32
16	75-926S	16	Nut Hex 6-32
17	78-16008	3	Sil Pads
18	72-1408S	14	Screw Pan Hd. #4-40 x 1/2" Lg.
19	75-014	9	Washer Flat #4
20	75-044	2	Washer Split Lock #4
21	79-014	3	Solder Lugs
22	75-09012	6	Washer Shoulder #4 Teflon
23	46-201102	2	Fuse 1 AMP
24	75-924S	14	Nut Hex #4-40
25	008329-01	1	Wire Harness
26	78-24001	A/R	Tie Wrap
27	007421-01	1	P.C. Board Assembly Cont. 1
28	007423-01	1	P.C. Board Assembly Cont. 2
29	007427-01	1	P.C. Board Assembly Drive
30	007425-01	1	P.C. Board Assembly Sound
31	72-034	6	Washer Lock Ext. Star #4
32	72-036	4	Washer Lock Ext. Star #6
33	75-056	2	Washer Lock Int. Star #6
34			AMP Recept Series I Flanged 37 Pos. #206306-1
35			AMP Recept Series I Flanged 24 Pos. #206838-1
36			AMP Recept Series I Flanged 37 Pos. #206151-1
			Note: Refer to F-1 Operations, Maintenance and Service Manual, TM-088, for breakdown of items 27, 28, 29 and 30.



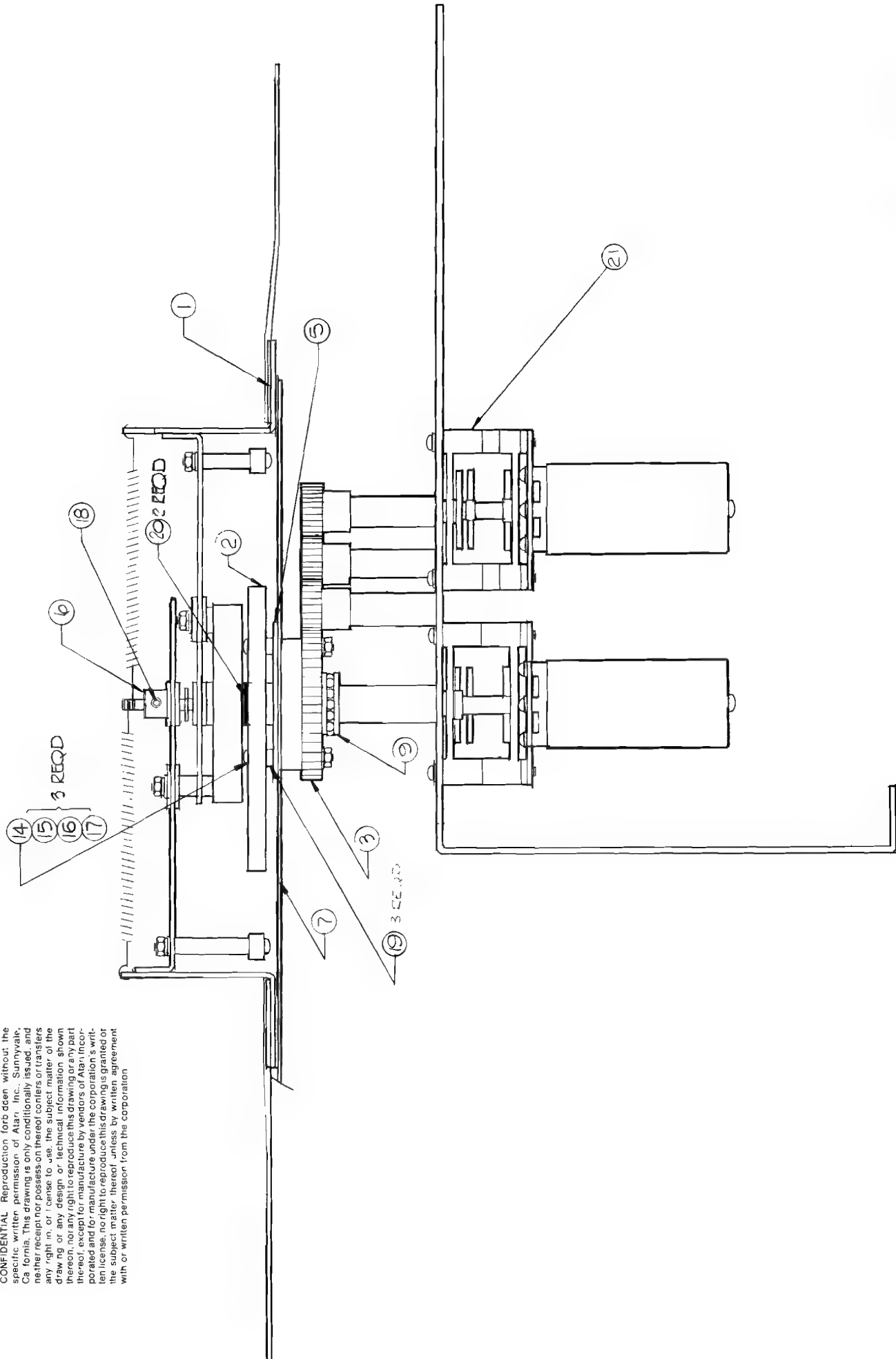
Crash Mechanism Assembly
Parts List
Figure 5

Note: On early F-1 units, serial numbers 0001 through 0600, piece parts of this assembly cannot be replaced. Replace entire assembly.

A008187-01

Item	Part Number	Qty.	Description
1	A008483-01	1	Plate & Pivot Post Assembly
2	A008182-01	1	Cam Assy
3	A007670-01	1	Crash Scene Lamp Assy
4	A008489-01	1	Arm & Bushing Assy
5	008044-01	1	Crash Scene Motor
6	005333-01	1	Hub
7	007371-01	2	Switch Spacer
8	65-311C	2	Micro Switch, Cherry E22-00K
9	73-3003	1	Retaining 'E' Ring, .38 Dia Shaft
10	75-4606	2	Scr Mach., Set, 6-32 x 3/16 Lg.
11	72-1407S	3	Scr Mach., 4-40 x 7/16 Lg, Pan Hd.
12	72-1412S	4	Scr Mach., 4-40 x 3/4 Lg, Pan Hd.
13	75-044	7	Washer, #4, Split-Lock
14	72-1806S	4	Scr Mach., 8-32 x 3/8 Lg, Pan Hd.
15	75-048	4	Washer, #8, Split-Lock

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Track Mechanism Assembly
 A008050-01 C
 Figure 6

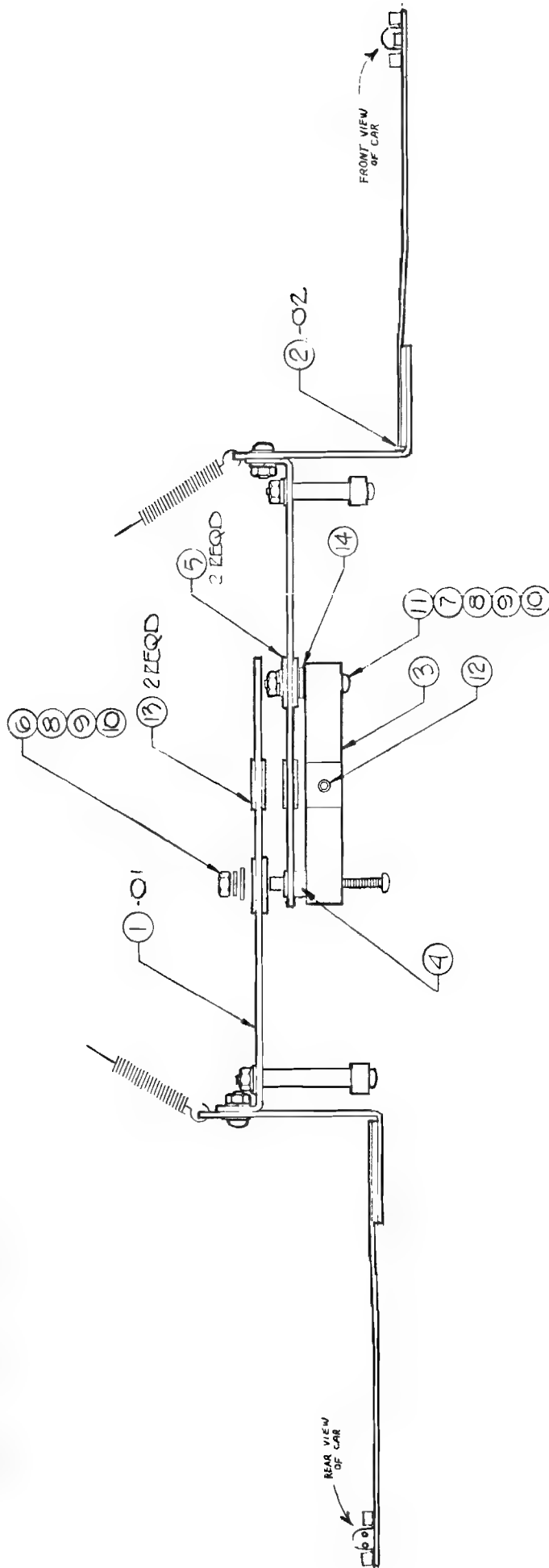


Track Mechanism Assembly
Parts List
Figure 6

A008050-01

Item	Part Number	Qty.	Description
1	A008049-01	1	Arm Support Assy. - See Figure 7.
2	007684-01	1	Track Cam
3	007659-01	1	Track Spur Gear (45 teeth)
4			
5	007679-01	1	Track Cam Retaining Plate
6	008051-01	1	Track Main Shaft Collar
7	A008590-01	1	Track Base Assy
8			
9	76-2390950001	1	Bearing Thrust NSK51100 (National Seal)
10			
11			
12			
13			
14	72-1828C	3	Screw, Pan Hd, 8-32 x 1 3/4
15	75-0185	3	Washer Flat #8
16	75-048	3	Washer Split Lock #8
17	75-918S	3	Nut Hex 8-32
18	75-0402	1	Screw Set 8-32 x 1/4 LG
19	008431-01	3	Spacer, CAM
20	75-07007	2	Washer, Flat, .255 I.D. x .566 O.D. x .030 Thk
21	A008180-01	1 *	Motor Brkt. Assembly - See Figure 9.
			* Piece parts of item 21 cannot be replaced on early F-1 units, serial numbers 0001 through 0600. Replace entire Motor Bracket Assembly.

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Arm Support Assembly
 A008049-01 C
 Figure 7



Arm Support Assembly
Parts List
Figure 7

A003049-01

Item	Part Number	Qty.	Description
1	A008048-01	1	Model Car Brkt. Assy. - See Figure 8.
2	A008048-02	1	Model Car Brkt. Assy. - See Figure 8.
3	007680-01	1	Arm Support
4	007689-01	1	Arm Support Standoff
5	007682-01	2	Guide
6	72-1820S	1	Screw Pan HD. 8-32 x 1½ Lg.
7	72-1816S	1	Screw Pan Hd. 8-32 x 1" Lg.
8	75-018S	2	Washer Flat #8
9	75-048	2	Washer Split Lock #8
10	75-918S	2	Nut Hex 8-32
11	008479-01	1	Guide, Insert
12	75- 4006	1	Screw, Set, #10-32 x 3/8" Lg
13	008480-01	2	Guide
14	75-07007	1	Washer, Flat, .255 I.D. x .566 O.D. x .030 Thk





Model Car Bracket Assembly
Parts List
Figure 8

A008048-01

Item	Part Number	Qty.	Description
1	007681-01	1	Arm
2	007685-01	1	Model Car Brkt.
3			
4	007688-01	1	Track Cam Standoff
5	76-161002	1	Bearing,Ball (National Seal NSK62 4Z)
6	73-3005	1	Retaining Ring 5133-15
7	72-1806S	2	Screw Pan HD 8-32 x 3/8 LG
8	72-1403S	2	Screw Pan HD 4-40 x 3/16 LG
9	75-018S	2	Washer Flat #8
10	75-014S	2	Washer Flat #4
11	75-048	2	Washer Split Lock #8
12	75-044	2	Washer Split Lock #4
13	75-918S	2	Nut Hex 8-32
14	008058-01	1	Spring
15	75-07008S	1	Washer Flat.161 I.D. x.3750.D x.030 Thk Steel
16	75-016S	1	Washer, Flat #6
17	75-046	1	Washer, Split Lock #6
18	75-916S	1	Nut, Hex #6-32
19	A008390-01	1	Competition Car Assembly



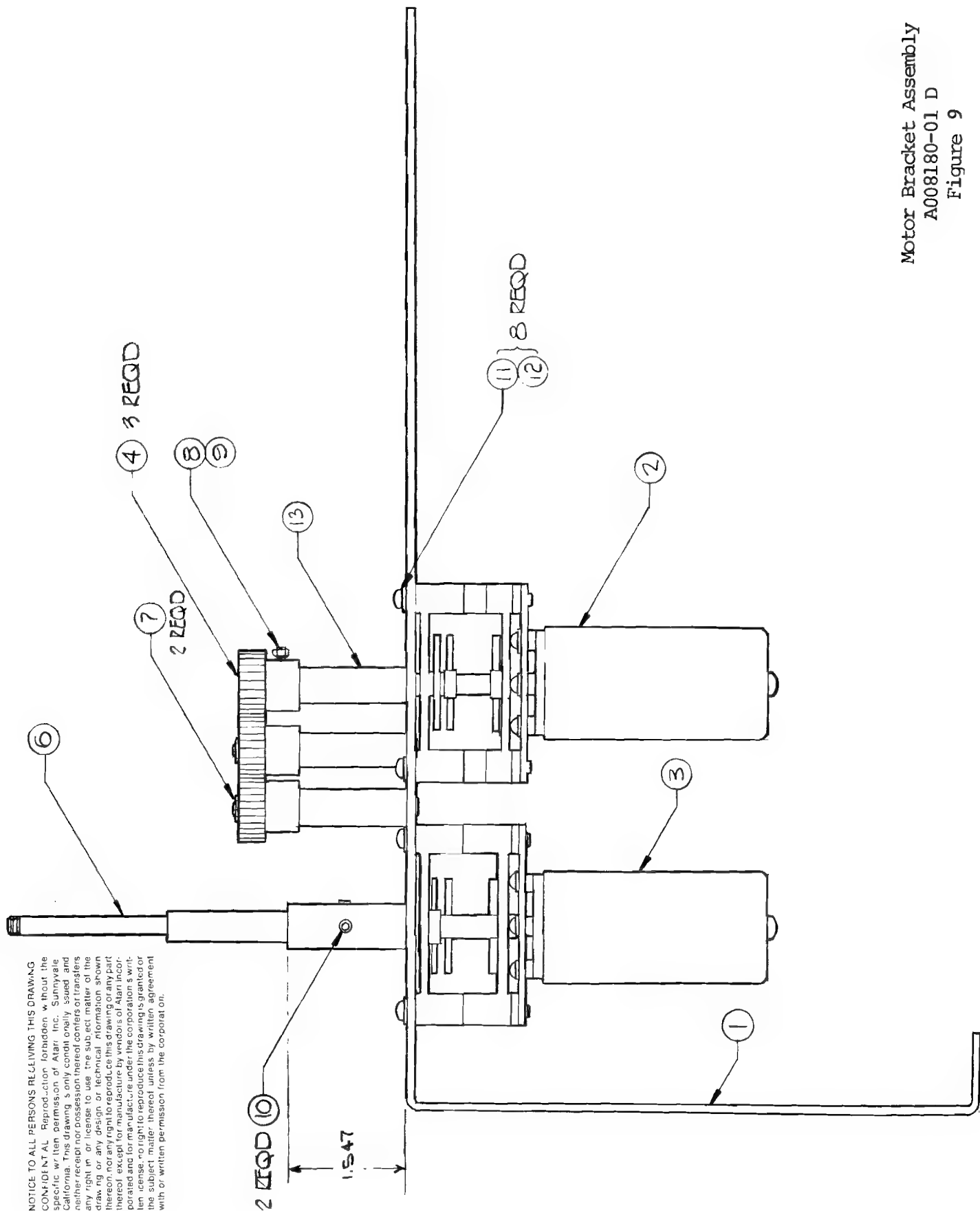
Model Car Bracket Assembly

Parts List

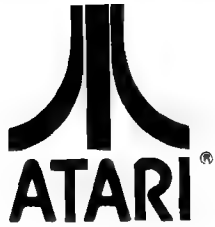
Figure 8

A008048-02

Item	Part Number	Qty.	Description
1	007681-01	1	Arm
2	007685-01	1	Model Car Brkt
3			
4	007688-02	1	Track Cam Standoff
5	76-161002	1	Bearing, Ball (National Seal NSK624Z)
6	72-1810S	1	Screw Pan Hd 8-32 x 1 3/8 Lg.
7	72-1806S	2	" " " " x 3/8 Lg.
8	72-1403S	2	" " " 4-40 x 3/16 Lg.
9	75-018S	2	Washer Flat #8
10	75-014S	2	" " #4
11	75-048	2	" Split Lock #8
12	75-044	2	" " " #4
13	75-918S	2	Nut Hex 8-32
14	008058-01	1	Spring
15	75-07008S	1	Washer, Flat, .161 I.D. x .375 O.D. x .030 Thk
16	75-016S	1	Washer, Flat, #6
17	75-046	1	Washer, Split Lock, #6
18	75-916S	1	Nut, Hex, #6-32
19	A008390-02	1	Competition Car Assembly



Motor Bracket Assembly
A008180-01 D
Figure 9



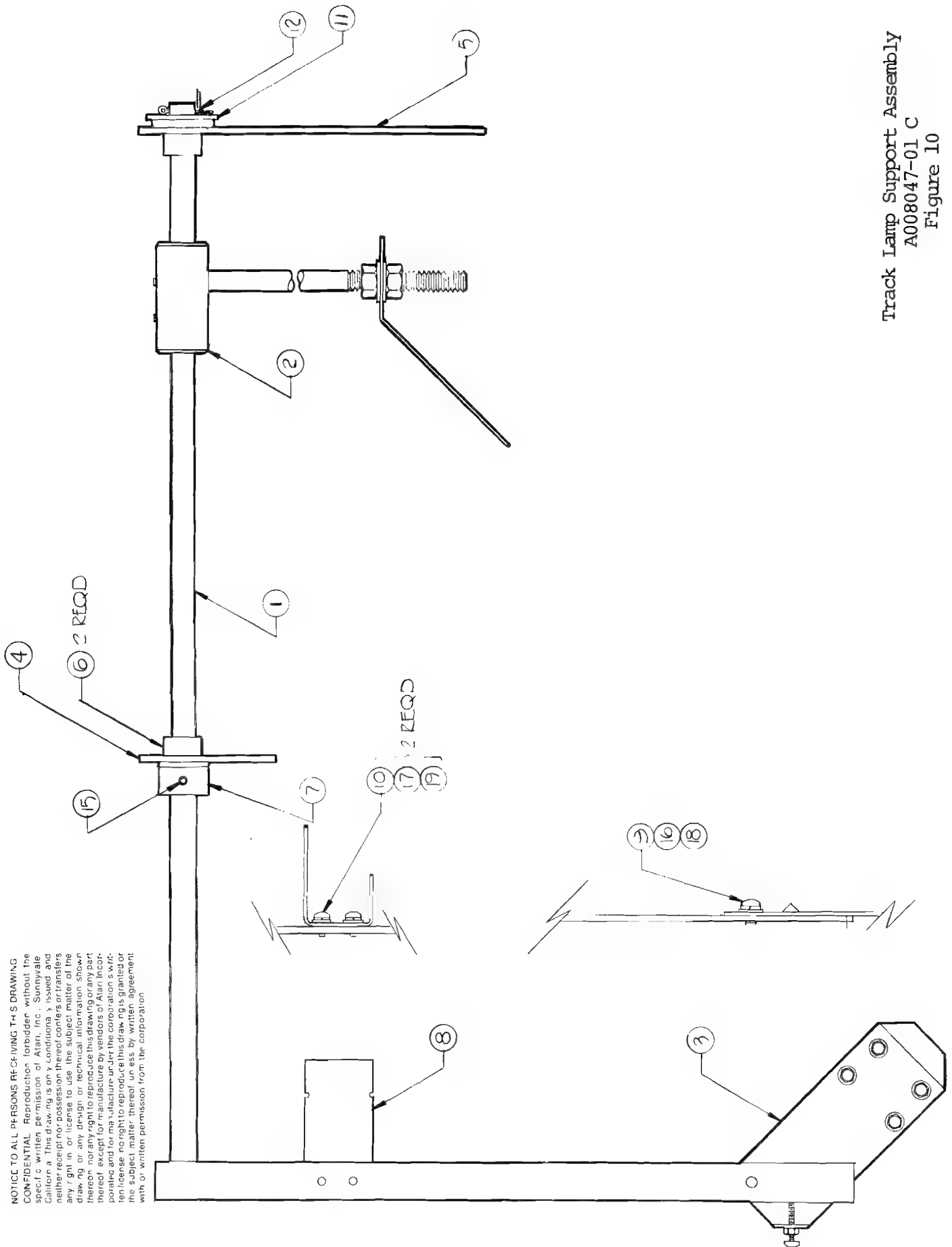
Motor Bracket Assembly
Parts List
Figure 9

Note: On early F-1 units, serial numbers 0001 through 0600, piece parts of this assembly cannot be replaced. Replace entire assembly.

A008180-01

Item	Part Number	Qty.	Description
1	A007687-01	1	Idler Gear Standoff Assembly
2	008041-01	1	Motor Track 45 RPM 12 VDC
3	008042-01	1	Motor Competition Car 18 RPM 12 VDC
4	007658-01	3	Track Spur Gear (18 teeth)
5			
6	008057-01	1	Shaft Track Motor
7	73-3004	2	Retaining Ring (Truarc 5133-75)
8	75-4806	2	Screw Set 8-32 x 3/8 LG
9	75-928S	1	Nut Hex 8-32
10	75-4802	2	Screw Set 8-32 x 1/4 LG
11	72-1806S	8	Screw PAN HD 8-32 x 3/8" Lg.
12	75-048	8	Washer Split Lock #8
13	009170-01	1	Adapter, Drive Gear

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Track Lamp Support Assembly
 A008047-01 C
 Figure 10

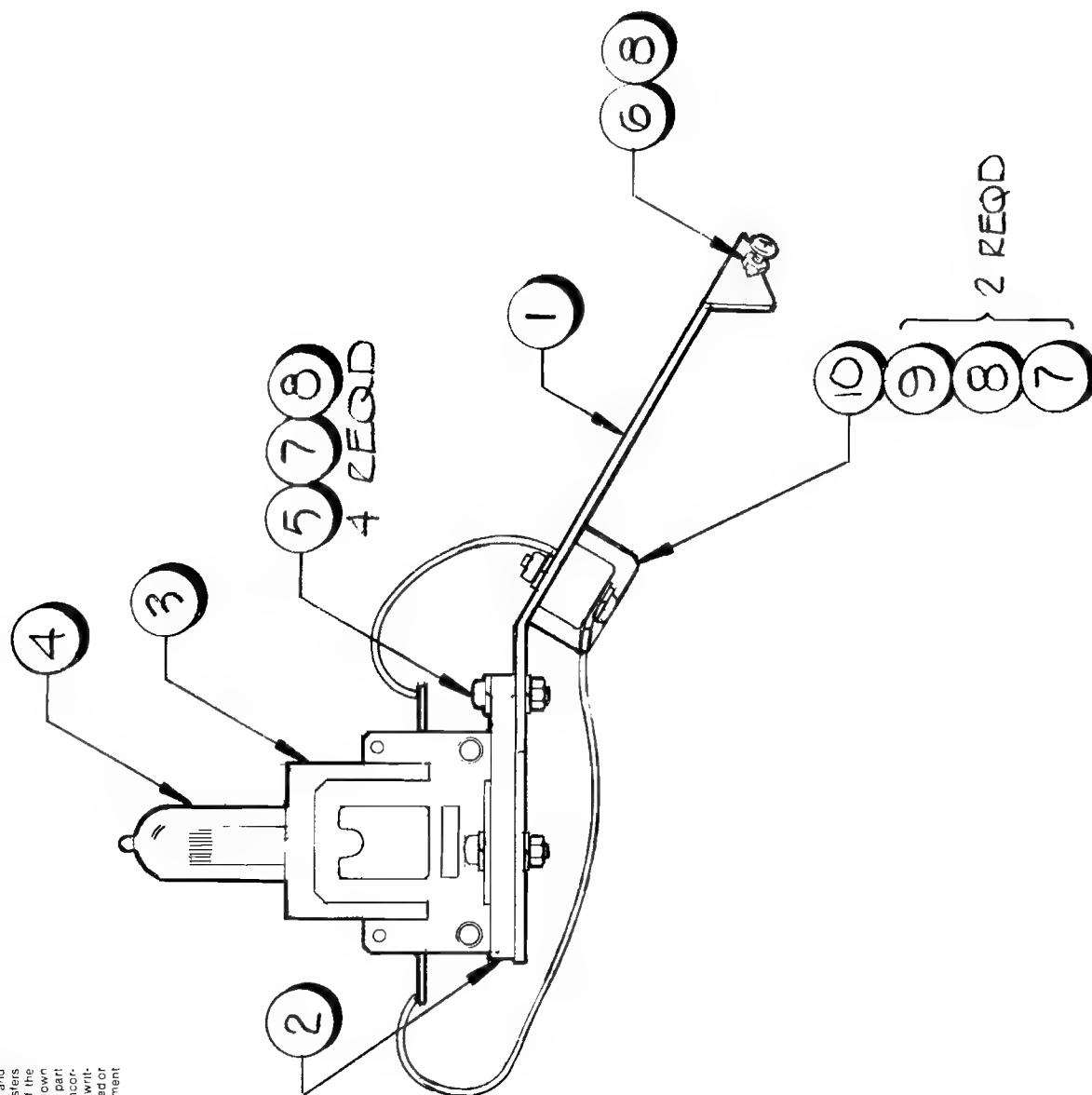


Track Lamp Support Assembly
Parts List
Figure 10

A008047-01

Item	Part Number	Qty.	Description
1	007694-01	1	Car Display Brkt.
2	A008037-01	1	Car Image Support Assembly
3	A007667-01	1	* Track Lamp Assy. - See Figure 11.
4	007695-01	1	Top Bearing Plate
5	007696-01	1	Bottom Bearing Plate
6	007698-01	2	Bearing
7	007699-01	1	Collar
8	A008046-01	1	Sensor Assy. - See Figure 12.
9	72-1006S	1	Screw Pan HD. 10-32 x 3/8 Lg.
10	72-1806S	2	Screw Pan HD. 8-32 x 3/8 Lg.
11	75-021S	1	Washer Flat 3/8 I.D. x .72
12	73-0112	1	Cotter Pin .062 DIA 3/4 Lg.
13			
14			
15	72-4004	1	Screw Set 10-32 x 1/4 Lg.
16	75-010S	1	Washer Flat #10
17	75-018S	2	Washer Flat #8
18	75-040	1	Washer Split Lock #10
19	75-048	2	Washer Split Lock #8
			<p>* Piece parts of item 3 cannot be replaced on early F-1 units, serial numbers 0001 through 0600. Replace entire Track Lamp Assembly.</p>

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Track Lamp Assembly
 A007667-01C
 Figure 11



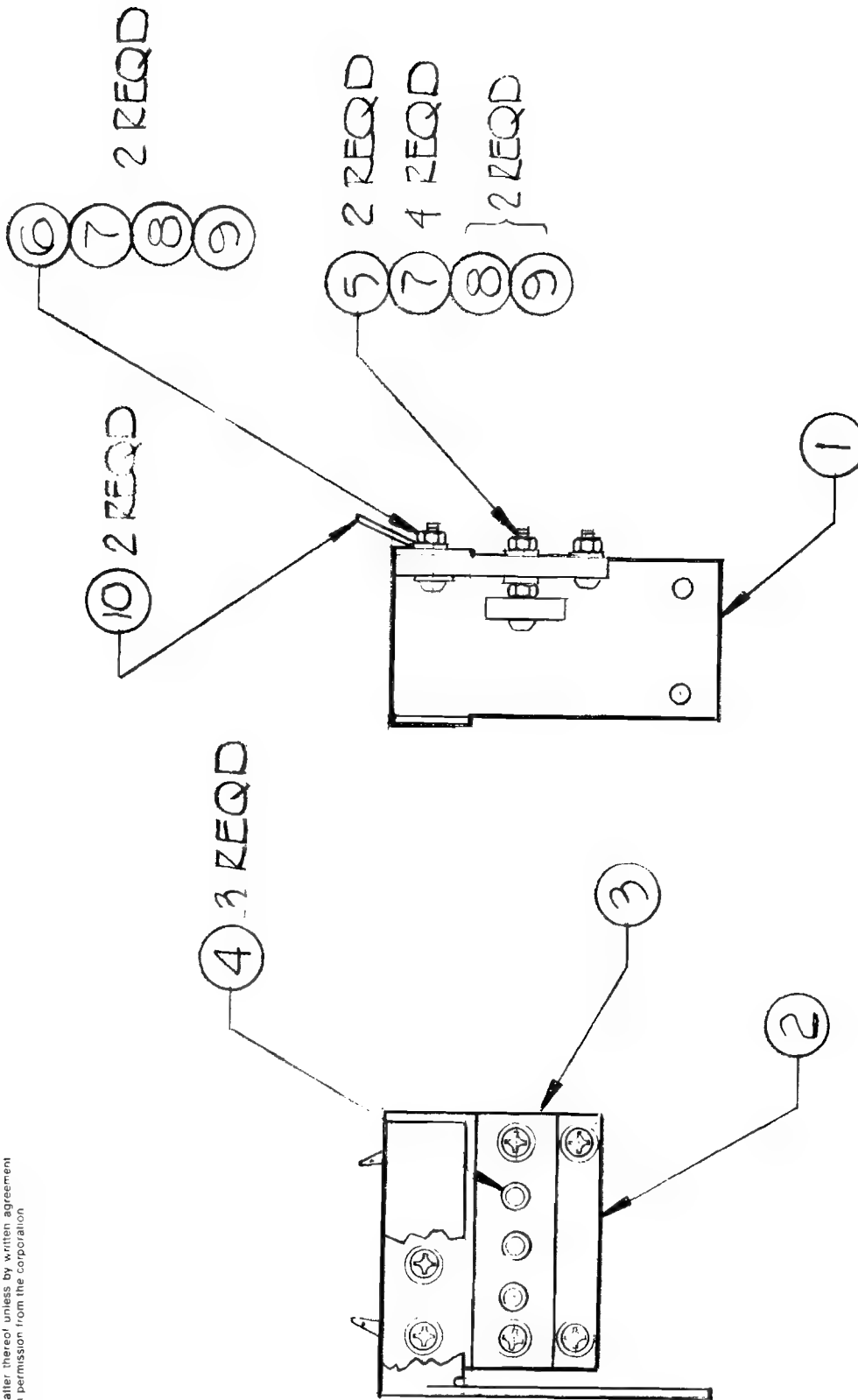
Track Lamp Assembly
Parts List
Figure 11

Note: On early F-1 units, serial numbers
0001 through 0600, piece parts of
this assembly cannot be replaced.
Replace entire assembly.

A007667-01

Item	Part Number	Qty.	Description
1	007665-01	1	Track Lamp Brkt.
2	007666-01	1	" " Holder
3	A007668-01	1	Lamp Socket Assy
4	70-4101	1	Lamp 100W
5	72-1406S	4	Screw Pan Hd 4-40 x 3/8 Lg.
6	72-1416S	1	" " " " x 1"Lg.
7	75-044S	12	Washer Split Lock #4
8	75-914S	7	Nut Hex #4
9	72-1410S	2	Screw Pan Hd 4-40 x 5/8 Lg.
10	79-11X02	1	Barrier Terminal Block (Magnum 103102)

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Sensor Assembly
 A008046-01 B
 Figure 12



Sensor Assembly

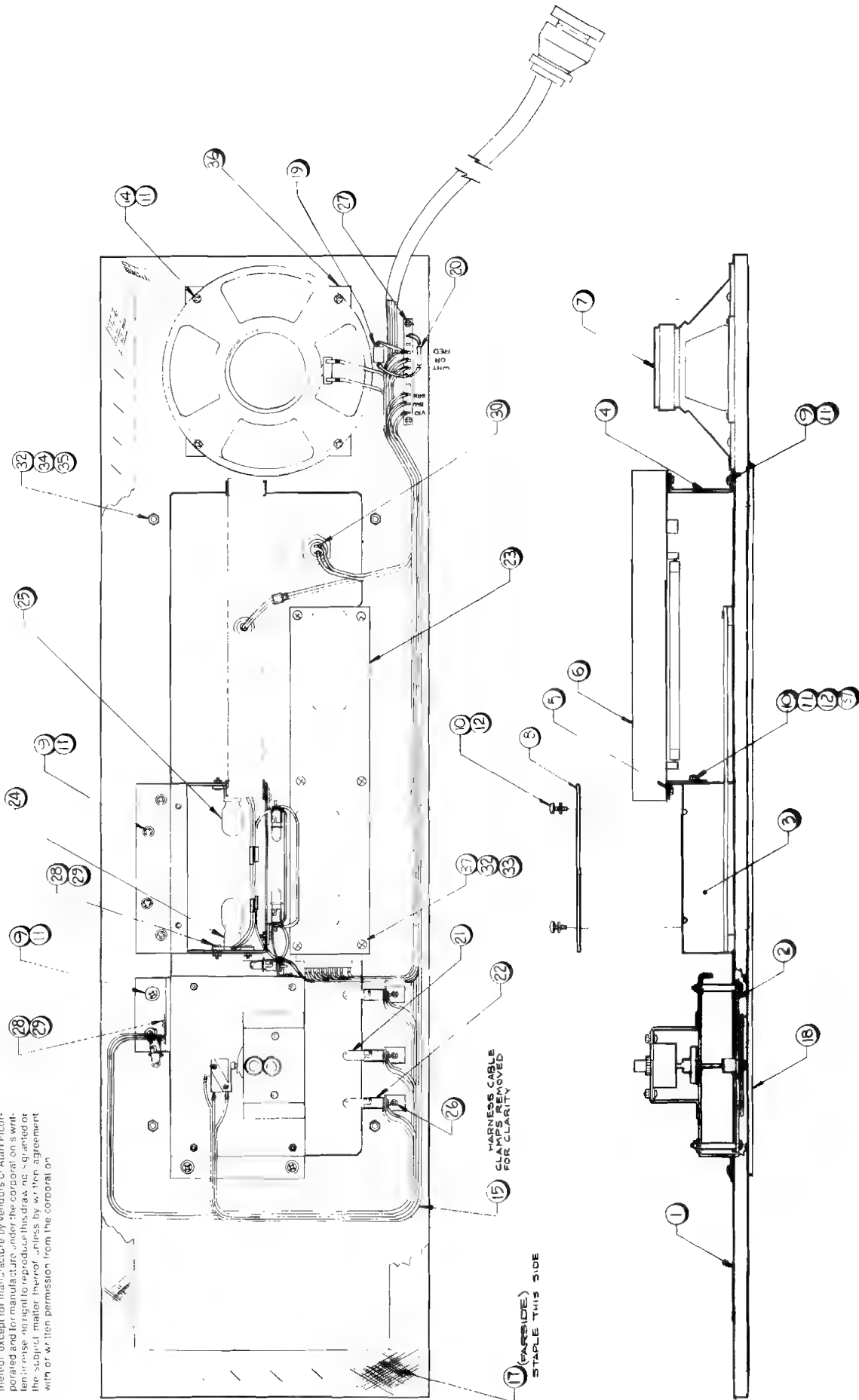
Parts List

Figure 12

A008046-01 B

Item	Part Number	Qty.	Description
1	007697-01	1	Sensor Brkt.
2	008175-01	1	Sensor Backplate
3	008176-01	1	Sensor Frontplate
4	38-CL907HL	3	Photocell
5	72-1408S	2	Screw Pan Hd. 4-40 x 1/2 Lg.
6	72-1406S	4	Screw Pan Hd. 4-40 x 3/8 Lg.
7	75-014S	8	Washer Flat #4
8	75-044	4	Washer Split Lock #4
9	75-914S	6	Nut Hex 4-40
10	79-014	2	Solder Lug Flat #4

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Front Display Panel Assembly
 A008387-01 D
 Figure 13

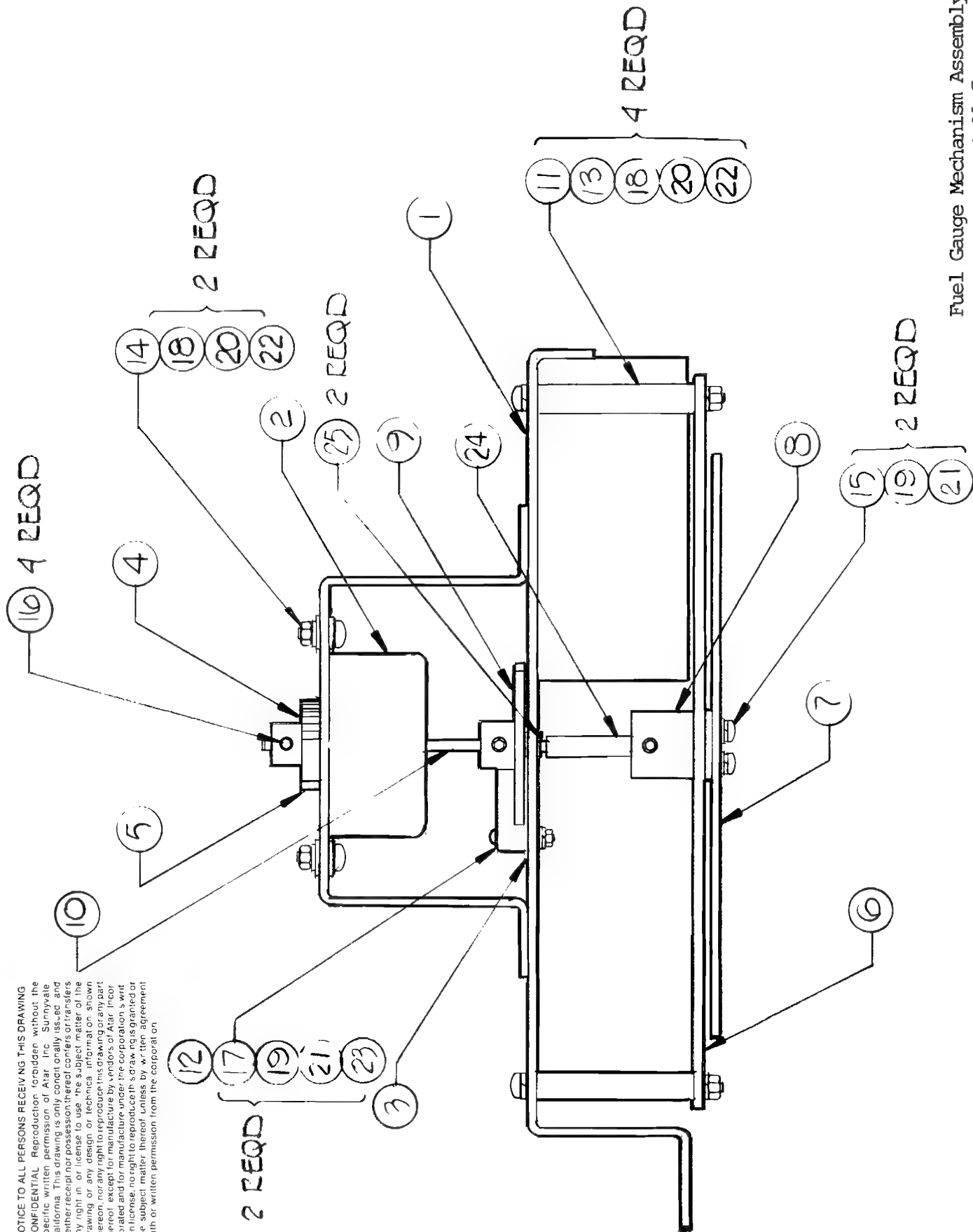


Front Display Panel Assembly
Parts List
Figure 13

A008387-01

Item	Part Number	Qty.	Description
1	008034-01	1	Front Display Panel
2	A008054-01	1	* Fuel Gauge Mech. Assembly - See Figure 14.
3	008017-01	1	Lamp Box Weldment
4	007999-01	1	Fluorescent Lamp Brkt. (Right)
5	008000-01	1	Fluorescent Lamp Brkt. (Left)
6	A008971-02	1	Fluorescent Light Assy
7	48-001	1	Speaker 8" 8 OHM
8	007710-01	1	Lamp Box Cover
9	82-6808	10	Screw Wood RH #8 x $\frac{1}{2}$ Lg.
10	72-1806S	4	Screw Pan Hd. 8-32 x $\frac{3}{8}$ Lg.
11	75-018S	16	Washer Flat #8
12	75-048	10	Washer Split Lock #8
13	75-918S	2	Nut Hex8-32
14	82-6808	4	Screw Wood RH #8 x $\frac{1}{2}$ Lg.
15	A008324-01	1	Score Panel Harness
16			
17	008705	1	Grill Cloth
18	007223-01	1	Plex Front
19	29-040	1	Capacitor .1mf
20	10-5221	1	Resistor 220 OHM
21	70-12120MB6	7	Lamps (Mini Bay)
22	79-4316	7	Lamp Sockets (Mini Bay)
23	A007429	1	Score Board F-1 Assembly P.C. Board
			Note: Refer to F-1 Operations, Maintenance and Service Manual, TM-088, for breakdown of item 23.
24	79-4351	2	Replay Lamp Sockets
25	70-171070	2	Replay Lamps (Candleabra Bulb G.E. 7C7)
26	82-64C8	3	Screw Wood #4 x $\frac{1}{2}$ Lg.
27	82-6608	2	Screw, Wood #6 x $\frac{1}{2}$ Lg.
28	72-1408S	8	Screw, Pan Hd. #4-40 x $\frac{1}{2}$ Lg.
29	75-914S	8	Nut Hex #4-40
30	62-003	1	Reset Switch
31	72-1816S	4	Screw, Pan Hd. #8-32 x 1" Lg.
32	75-07021	10	Washer Nylon Blk #10
33	72-3618S	6	Screw, Flt. Hd. #6-32 x 1 $\frac{1}{8}$ Lg.
34	82-8814	4	Screw, Button Hd. #10-32 x $\frac{7}{8}$ Lg.
35	75-910S	4	Nut Hex #10-32
36	005419-01	1	Speaker Grill
37	75-916S	6	Hex Nut, 6-32
			* Piece parts of item 2 cannot be replaced on early F-1 units, serial numbers 0001 through 0600. Replace entire Fuel Gauge Mechanism Assembly.

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Fuel Gauge Mechanism Assembly
 A008054-01 C
 Figure 14

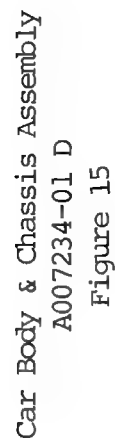


Fuel Gauge Mechanism Assembly
Parts List
Figure 14

Note: On early F-1 units, serial numbers 0001 through 0600, piece parts of this assembly cannot be replaced. Replace entire assembly.

A008054-01

Item	Part Number	Qty.	Description
1	A008386-01	1	Fuel Gauge Weldment
2	008045-01	1	Timing Motor
3	007371-01	1	Switch Spacer
4	007664-01	1	Fuel Gauge Gear, 18 teeth
5	007663-01	1	Fuel Gauge Gear, 20 teeth
6	007675-01	1	Fuel Gauge Blank
7	008004-01	1	Pointer
8	008005-01	1	Pointer HUB
9	008003-01	1	Timer Cam
10	008016-01	1	Pointer Shaft
11	008015-01	4	Fuel Gauge Standoff
12	65-311C	1	Switch, Micro (Cherry #E22-00K)
13	72-1628S	4	Screw, PAN HD 6-32 x 1 3/4 LG
14	72-1605S	2	Screw Pan HD 6-32 x 5/16 LG
15	72-1406S	2	Screw Pan HD 4-40 x 3/8 LG
16	75-4610	4	Screw set 6-32 x 5/8
17	72-1409S	2	Screw PAN HD 4-40 x 9/16 LG
18	75-016S	6	Washer Flat #6
19	75-014S	4	Washer Flat #4
20	75-046	6	Washer Splitlock #6
21	75-044	4	Washer Splitlock #4
22	75-916S	6	Nut HEX #6
23	75-914S	2	Nut Hex #4
24	008174-01	1	Fuel Gauge Pointer Spacer
25	76-080202	2	Bearing (Thomson 2L2-FF)





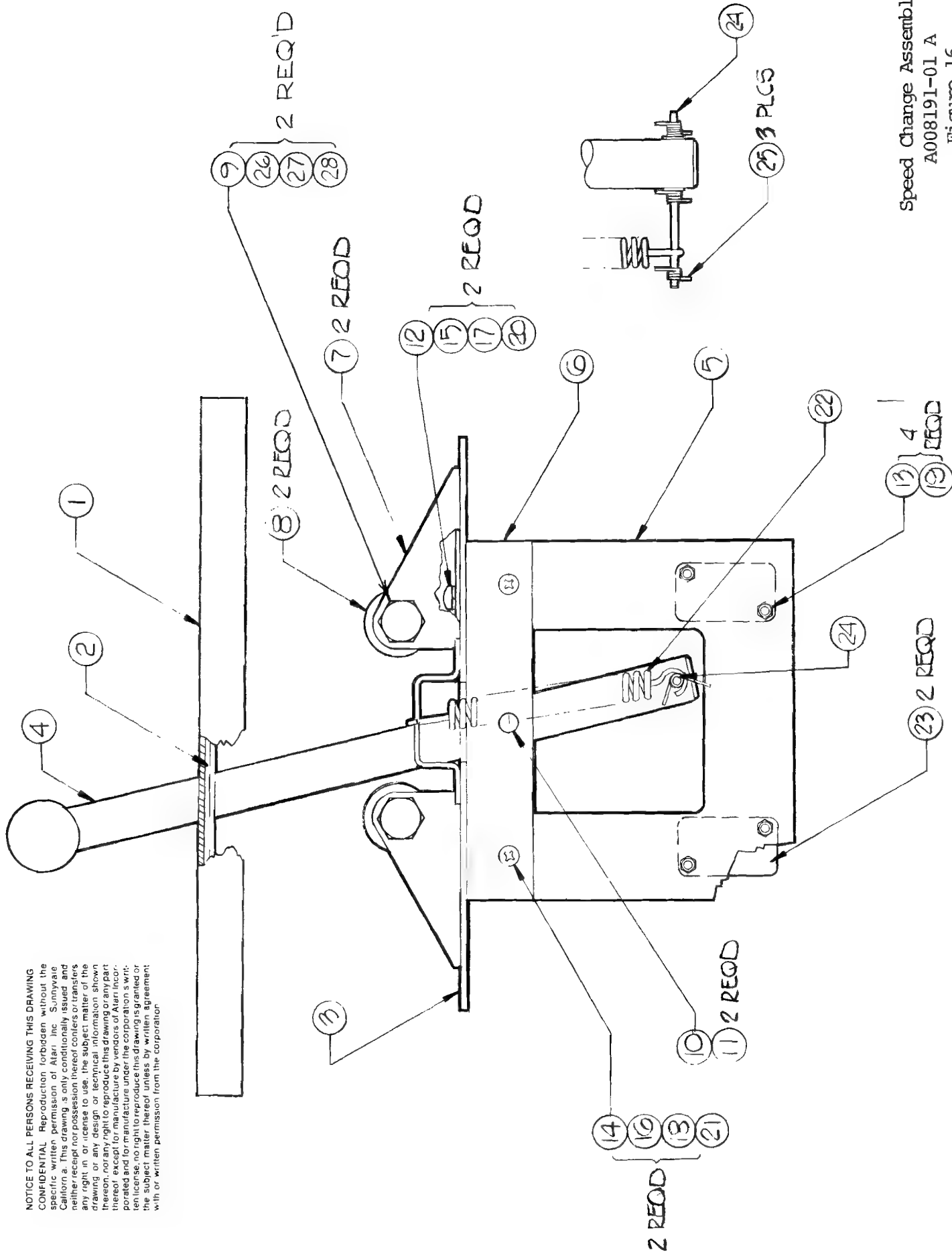
Car Body and Chassis Assembly
Parts List
Figure 15

A007234-01

Item	Part Number	Qty.	Description
1	A007214-01	1	Chassis Assembly
2	A007237-01	1	Car Body Assembly
3	A007247-xx	1	Speed Change Assembly - See Figure 16.
4	A007236-01	1	Coin Box Assembly
5	A007218-22	1	Instrument Panel Display
6	A007218-XX	1	Steering Column Assembly - See Figure 17.
7	A007230-01	1	Modified Foot Pedal Mounting Assembly
8	007209-01	1	Foot Pedal Shield
9	007233-01	1	Speed Change Cover
10	75-99090006	8	Well Nut, Blind Fastener
11	82-8014	4	10-32 x 7/8" Lg. Button Hd. Screw
12	75-07021	6	Nylon Washer (Blk) #10
13	72-5524	1	1/4-20 x 1 1/2" Lg. Hex Hd. Screw Mach
14	75-045S	5	1/4 Lock Washer
15	82-8508	6	1/4-20 x 1/2" Lg. Button Hd. Screw
16	75-07029	6	1/4-Nylon Washers Black
17	72-5212	4	10-32 x .75" Lg. Hex Hd. Screw Mach
18	75-010S	17	#10 Flat Washer
19	75-040	14	#10 Lock Washer
20	82-8016	2	10-32 x 1.00" Lg. Button Hd. Screw
21	73-77001	19	Rivet, Pop 1/8 x 3/8" Lg.
22	72-5510	4	1/4-20 x 5/8" Lg. Hex Hd. Screw
23	72-1024S	1	10-32 x 1.50" Lg. Screw, Mach, Pan Hd.
24	72-5210	5	10-32 x 5/8" Lg. Screw, Hex Hd.
25	72-5528	1	Screw Hex Hd. 1/4-20 x 1 3/4 Lg.
26	75-915S	1	Nut Hex Hd. 1/4-20
27	75-3012	4	Screw Flat Hd. 10-32 x 3/4 Lg.
28	007218-21	1	Plex Retainer
29	75-910S	4	Nut Hex Hd. #10-32
30	72-6812	3	Screw Self Tapping #10 x 3/4 Lg.
31	007654-01	1	Harness
32	007653-01	3	Allen Wrench Set
33	007655-01	1	Spare Light Bulb E-12, 110V, 10W
34	A007235-01	1	Seat Assembly
35	007218-01	1	Steering Wheel
36	007218-02	1	Shaft Hub
37	007218-03	1	Steering Wheel Hub
38	007218-04	3	Retaining Screws
39	007218-05	1	Hub Plate
40	A007541-XX	1	Packing Container

* Piece parts of item 3 cannot be replaced on early F-1 units, serial numbers 0001 through 0600. Replace entire Speed Change Assembly.

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Speed Change Assembly
 A008191-01 A
 Figure 16



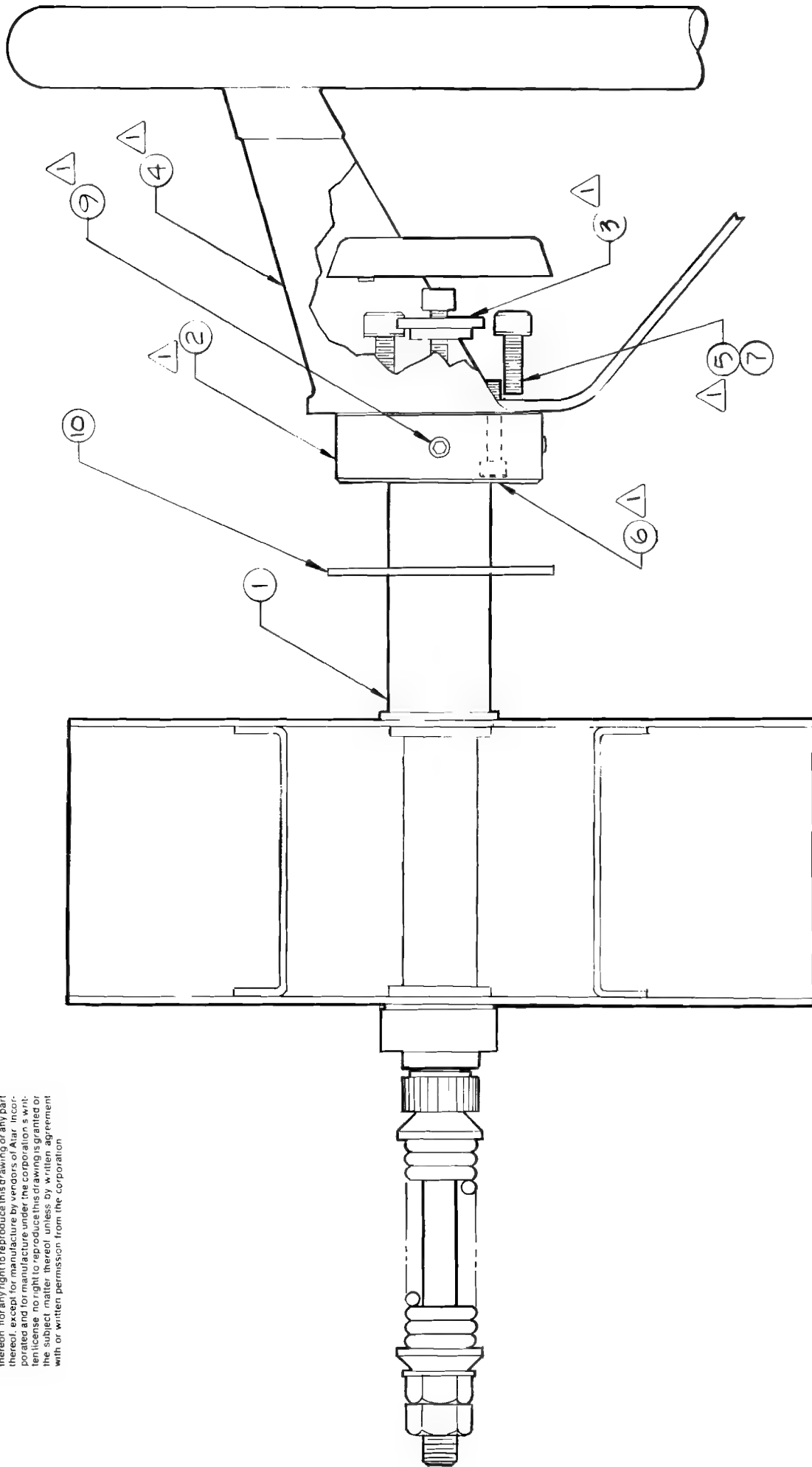
Speed Change Assembly
Parts List
Figure 16

Note: On early F-1 units, serial numbers 0001 through 0600, piece of this assembly cannot be replaced. Replace entire assembly.

A008191-01

Item	Part Number	Qty.	Description
1	008020-01	1	Gear Change Top Plate
2	008013-01	1	" " " " Insert
3	008019-01	1	" " Retaining Plate Weldment
4	008007-01	1	" " Handle Weldment
5	008002-01	1	" " Switch Brkt
6	008014-01	1	" " Brkt
7	008008-01	2	Roller Brkt
8	008006-01	2	Roller
9	008009-01	2	Roller Shaft
10	007373-01	1	Shaft - Thrust Control
11	73-3002	2	Retaining Ring (Pic Z3-2)
12	72-1006S	2	Screw Pan Hd 10-32 x 3/8 Lg.
13	72-1408S	4	Screw Pan Hd 4-40 x 9/16 Lg.
14	72-1805S	2	Screw Pan Hd 8-32 x 5/16 Lg.
15	75-020S	2	Washer Flat #10
16	75-028S	2	Washer Flat #8
17	75-040	2	Washer Split Lock #10
18	75-048	2	Washer Split Lock #8
19	75-044	6	Washer Split Lock #4
20	75-920S	2	Nut Hex 10-32
21	75-928S	2	Nut Hex 8-32
22	008382-01	1	Spring
23	65-011C	2	Micro Switch
24	007372-01	1	Spring Pin - Thrust Control
25	007535-01	3	Retainer - Compression

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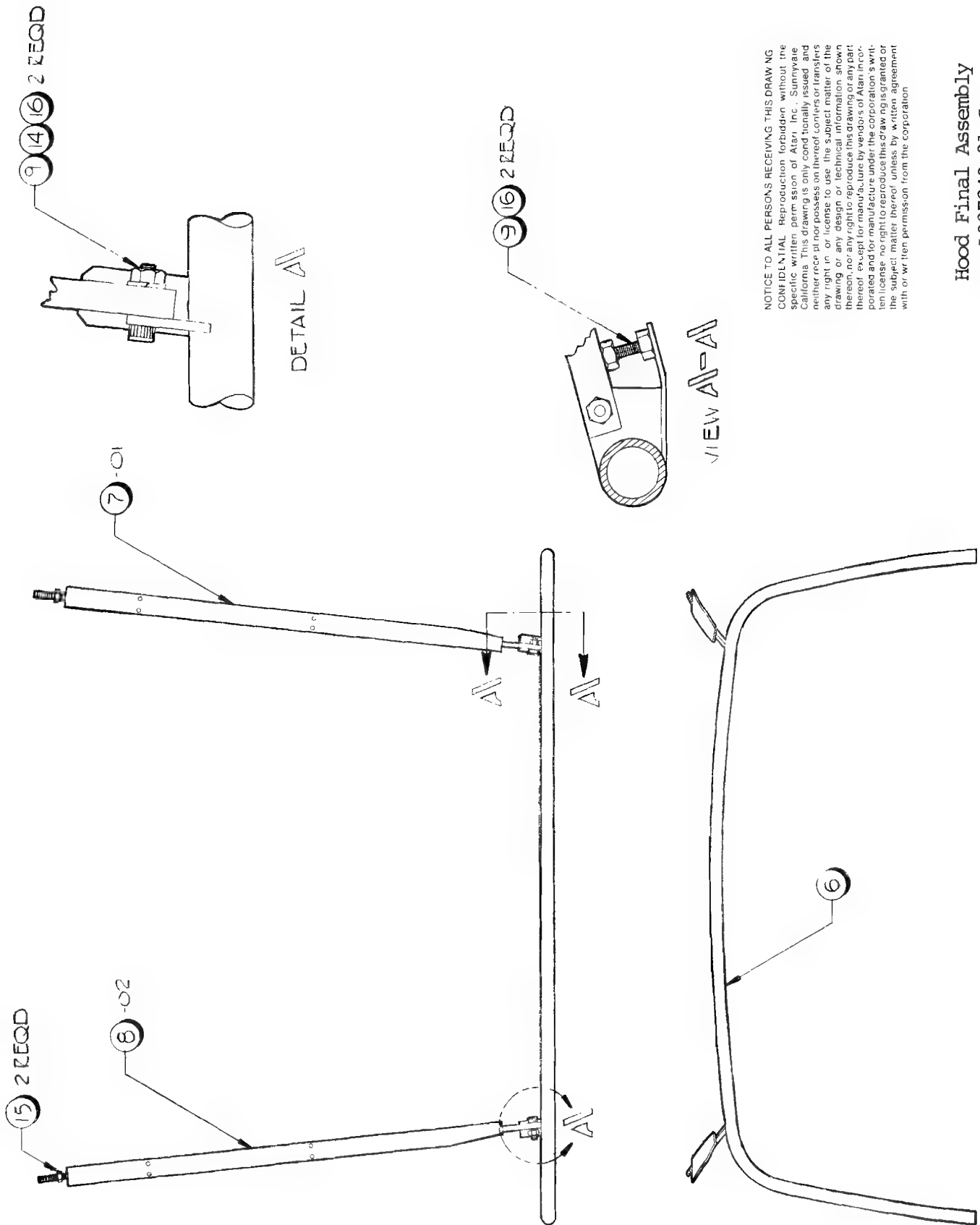
Steering Column Assembly
 A008060-01 D
 Figure 17



Steering Column Assembly
Parts List
Figure 17

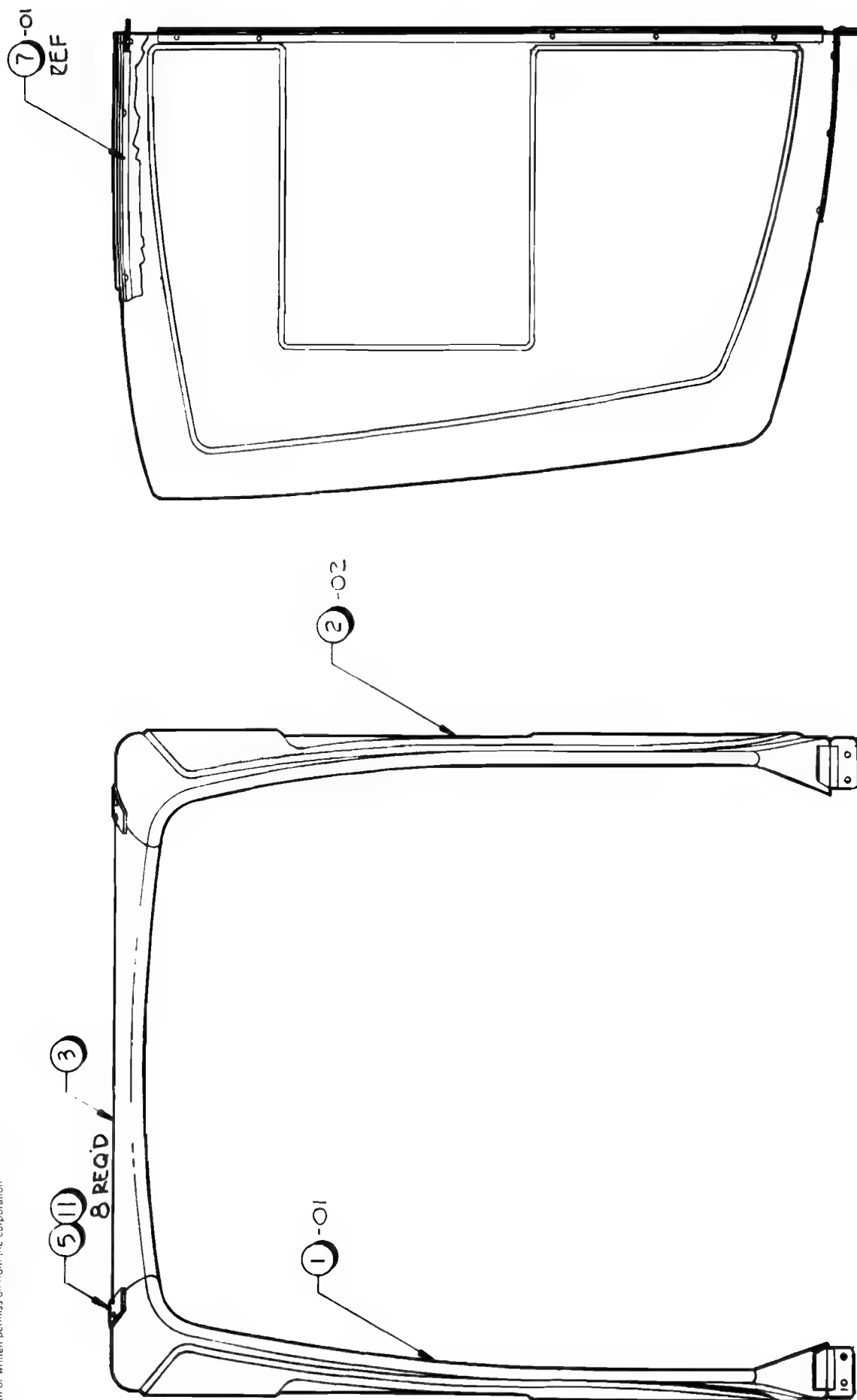
A008060-01

Item	Part Number	Qty.	Description
1	A008178-01	1	Steering Rack and Pinion Assembly
2	007705-01	1	Steering Wheel Hub
3	007700-01	1	Steering Wheel Spacer
4	008701-01	1	Steering Wheel, MODIFIED
5	72-8716	3	Screw, Socket Hd, 5/16-18 x 1"
6	72-8514	3	Screw, Socket Hd, 1/4-20 x
7	75-043	3	Washer, Split Lock, 5/16"
8			
9	72-4010	2	Screw, Set, 10-32 x 5/8 Lg
10	007872-01	1	DASHBOARD, SILKSCREEN



Hood Final Assembly
 A007240-01 C
 Figure 18

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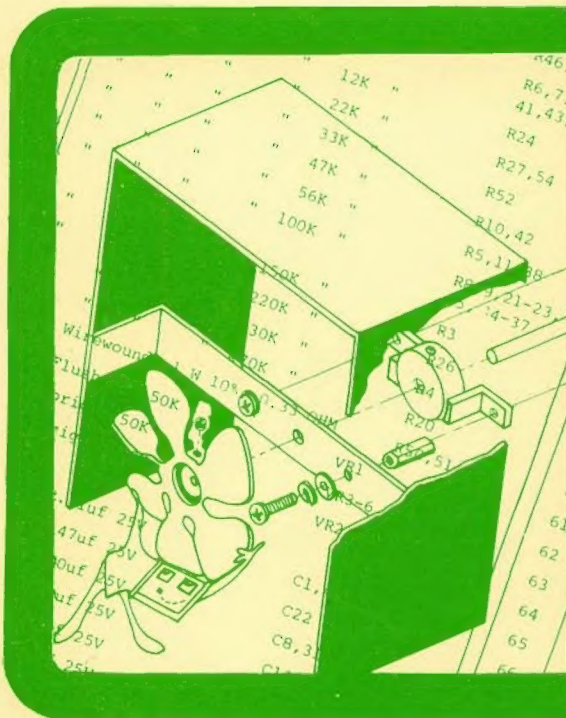
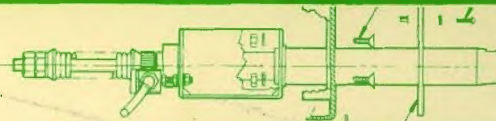
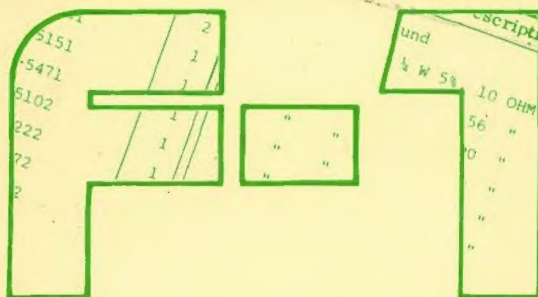
Hood Final Assembly
 A007240-01 C
 Figure 18



Hood Final Assembly
Parts List
Figure 18

A007240-01

Item	Part Number	Qty.	Description
1	A007239-01	1	Left Side Hood Panel Assembly
2	A007239-02	1	Right Side Hood Panel Assembly
3	007220-01	1	Top Hood Panel
4			
5	007153-01	2	Top Hood Support Attachment
6	007139-01	1	Hood Main Support-Weldment
7	007154-01	1	Top Hood Support - Weldment
8	007154-02	1	Top Hood Support - Weldment
9	72-5216	4	Screw Hex Hd 10-32 x 1.00" Lg.
10			
11	75-1808S	8	Screw Pan Hd 8-32 x ½" Lg.
12			
13			
14	75-040	2	Washer Split-Lock #10
15	75-919	2	Nut Hex 3/8 x 16
16	75-910S	4	Nut Hex #10
17	A007542-XX	1	Packing Container



Item	Part Number	Qty.	
38	27-250104	3	
39	28-101100	1	" Cer. D
40	28-101101	1	" Dipped
41	28-101471	1	" Dipped M
42	28-101472	2	" Dipped Mic
43		1	" Dipped Mic
44		1	" Dipped Mic
45		1	" Dipped Mic
46		1	" Dipped Mic
47		1	" Dipped Mic
48		1	" Dipped Mic
49		1	" Dipped Mic
50		1	" Dipped Mic
51		1	" Dipped Mic
52		1	" Dipped Mic
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